



Exova (UK) Limited trading as  
Warrington Certification  
Holmesfield Road  
Warrington  
WA1 2DS  
United Kingdom

T : +44 (0) 1925 646 669  
W: [www.warringtoncertification.com](http://www.warringtoncertification.com)  
E: [etass@exova.com](mailto:etass@exova.com)



Member of  
[www.eota.eu](http://www.eota.eu)

## European Technical Assessment

ETA 11/0252  
of 17/05/17

### General Part

<b>Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: Warrington Certification Limited</b>	
<b>Trade name of the construction product</b>	<b>HENSOTHERM® 320KS</b>
<b>Product family to which the construction product belongs</b>	35. Fire Protective Products Reactive Coating for the Fire Protection of Steel Elements
<b>Manufacturer</b>	<b>Rudolf Hensel GmbH Lauenburger Landstr 11, D-21039 Bornsen, Germany</b>
<b>Manufacturing plant(s)</b>	<b>Rudolf Hensel GmbH Lauenburger Landstr 11, D-21039 Bornsen, Germany</b>
<b>This European Technical Assessment contains</b>	31 pages including 1 Annex which form an integral part of this assessment.
	Annex B and Annex C contain confidential information and are not included in the European Technical Assessment when that assessment is publicly available.
<b>This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of</b>	ETAG 018-1 edition April 2013 and ETAG 018-2 edition November 2011 used as European Assessment Document (EAD)
<b>This version replaces:</b>	The previous ETA with the same number issued on 30 <sup>th</sup> June 2013

## General Comments

1. This European Technical Assessment is issued by Warrington Certification Limited on the basis ETAG 018 Fire Protective Products Part 1: General and Part 2: Reactive Coatings For Fire Protection of Steel Elements, Used as European Assessment Document.
2. This European Technical Assessment is not to be transferred to manufacturers or agents of manufacturers other than those indicated on page 1, or manufacturing plants other than those indicated on page 1.
3. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.
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# 1 SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL ASSESSMENT

## 1 Technical Description of the Product

HENSOTHERM® 320KS is a spray or brush/roller applied intumescent paint formulated for the fire protection of structural steel elements.

In accordance with ETAG 018-2 (foreword), HENSOTHERM® 320KS may be considered as a reactive coating (Option 1) or a reactive coating kit that includes one or more primers and/or topcoats (Option 2).

According to the manufacturer's declaration, the product specification has been compared with Annex XVII of REACH and the ECHA Candidate List of Substances of Very High Concern to verify that that it does not contain such substances.

## 2 Specification Of The Intended Use In Accordance With The Relevant EAD

The intended use of HENSOTHERM® 320KS is to fire protect various sizes of structural steel 'H' or 'I' beams and columns and rectangular and circular hollow section columns for up to a fire resistance classification of R120 and for design temperatures in the range of 350°C to 750°C.

The provisions made in this ETA are based on an assumed working life of the applied coating for the intended use of 10 years, provided that it is subject to appropriate use and maintenance according to manufacturer's instruction. The indications given on the intended working life cannot be interpreted as a guarantee given by the producer, but are to be used as a means for selecting the appropriate product in relation to the expected economically reasonable working life of the works.

HENSOTHERM® 320KS has been assessed as being compatible with the following primers:

Primers				
Primer Reference	Generic Primer Type	Tested Nominal Primer DFT (mm)	Permitted Primer Thickness Range (mm)	
			Minimum*	Maximum
HENSOGRUND 1966E	Alkyd resin, solvent based	0.06	0.03	0.09
HENSOGRUND 2K	Two component epoxy resin, solvent based	0.12	0.06	0.18

\* Where the permitted theoretical minimum DFT is less than typical minimum dry film thickness recommended by manufacturer, the practical information given in product data sheet must be followed.

\*\* The HENSOGRUND 2K primer system has been tested in accordance with the test procedures defined in ETAG 018-2 Clause 5.7.2.1 on galvanised steel substrates and passed the performance requirements for compatibility

HENSOTHERM® 320KS has been assessed as being compatible with the following top coat:



Topcoats				
Topcoat Reference	Topcoat Type	Tested Nominal Topcoat DFT (mm)	Permitted Topcoat Thickness Range (mm)	
			Minimum*	Maximum
HENSOTOP 84	Specific topcoat only	0.05	0.025	0.075
HENSOTOP 84 Aussen	Specific topcoat only	0.1	0.05	0.15
HENSOTOP SB	Specific topcoat only, for type Y exposure	0.06	0.03	0.09
	Specific topcoat only, for type X exposure	0.1	0.05	0.15

\* Where the permitted theoretical minimum DFT is less than typical minimum dry film thickness recommended by manufacturer, the practical information given in product data sheet must be followed.

HENSOTHERM® 320KS has been assessed as having passed the requirements for durability according to ETAG 018 Part 2 with and without the following top coat:

Topcoat Reference	Durability Testing Conducted and Approved			
	Type Z2	Type Z1	Type Y	Type X
Without topcoat	√	√	√	-
HENSOTOP 84	√	√	√	-
HENSOTOP 84 Aussen	√	√	√	√
HENSOTOP SB	√	√	√	√

HENSOTHERM® 320KS was subjected to the identification testing in accordance with the methods of identification defined in Table 5.3 of ETAG 018 Part 2. Tests for 'fingerprinting' have been done as described in Annex E (Thermoanalytical analyses (TG) and Infrared spectroscopy analyses (IR)).

### 3 Performance Of The Product And References To The Methods Used For Its Assessment

Product: Reactive coating		Intended use: Fire protection of structural steel elements	
Verification method	Product characteristic	Performance	
<b>MECHANICAL RESISTANCE AND STABILITY</b>			
-	-	-	
<b>SAFETY IN CASE OF FIRE</b>			
EN 13501-1	Reaction to fire	Class E	



EN 13501-2	Fire resistance	R120 (see Annex A)
<b>HYGIENE, HEALTH AND THE ENVIRONMENT</b>		
Manufacturer's declaration	Release of dangerous substances	Product specification doesn't contain dangerous substances given in Annex XVII of REACH and the ECHA Candidate List of Substances of Very High Concern
<b>SAFETY IN USE</b>		
-	-	-
<b>PROTECTION AGAINST NOISE</b>		
-	-	-
<b>ENERGY ECONOMY AND HEAT RETENTION</b>		
-	-	-
<b>ASPECTS OF SERVICEABILITY, DURABILITY AND IDENTIFICATION</b>		
ETAG 018 Part 2 Clause 5.7.1 and Clause 5.7.2.2	Durability and serviceability	<ul style="list-style-type: none"> <li>• Primer and top coat compatibility</li> <li>• Type Z<sub>2</sub> durability</li> <li>• Type Z<sub>1</sub> durability</li> <li>• Type Y durability</li> <li>• Type X durability</li> </ul>
ETAG 018 Part 2 Clause 5.7.3	Identification	Thermoanalytical analyses (TG) and Infrared spectroscopy analyses (IR)

In addition to the specific clauses relating to dangerous substances contained in this European technical assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

#### **4 Assessment And Verification Of Constancy Of Performance (Hereinafter AVCP) System Applied, With References To Its Legal base**

According to the decision 1999/454/EC of the European Commission Decision of date 22 June 1999 on the procedure for attesting the conformity of construction products pursuant to Article 20(2) of Council Directive 89/106/EEC as regards fire stopping, fire sealing and fire protective products, the system of assessment and verification of constancy of performance (see Annex V to the Regulation (EU) No 305/2011) given in the following table apply:

<b>Products</b>	<b>Intended uses</b>	<b>Level or Class</b>	<b>System</b>
Fire protective products (including coatings)	Fire protection of steel elements	Any	1



## **5 Technical Details Necessary For The Implementation Of The AVCP System, As Provided For In The Applicable EAD.**

The manufacturer shall exercise permanent internal control, record and evaluate the results of factory production in accordance with the provisions laid down in the "Control Plan" related to this European Technical Assessment. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. The production control system shall ensure that the product is in conformity with this European Technical Assessment.

The manufacturer may only use verified by Technical Assessment Body initial/raw/constituent materials stated in the technical documentations related to this European Technical Assessment.

The approved body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

In cases where the provisions of the European technical assessment and its "Control Plan" are no longer fulfilled the certification body shall withdraw the Certificate of Constancy and inform the relevant authorities e.g. NANDO, EOTA.


The Table 8.1 in ETAG 018 Part 2 presents an example of the properties that shall be controlled and minimum frequencies of control. The exact test method and threshold have been laid down in the factory production control plan, operated by the manufacturer and deposited at Warrington Certification Limited.



## Signatories

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Responsible Officer D. Podolski* - Certification Engineer


Approved J. Yuan* - Chief Engineer

\* For and on behalf of Warrington Certification Limited.



## Annex A - Product Performance: Fire Resistance

1. This Annex relates to the use of HENSOTHERM® 320KS for the fire protection of 'H' or 'I' shaped beams and columns, and also the rectangular and circular hollow sections. The precise scope is given in Tables 1 to 18 and 19 to 26 which show the total dry film thickness of HENSOTHERM® 320KS (excluding primer and top coat) required to provide classifications of R15 to R120 for various design temperatures and section factors. A summary of the salient features of the testing and assessment are shown in this Annex.
2. The product is approved on the basis of:
  - i) Approval testing in accordance with the principles of EN 13381-8:2013.
  - ii) A design appraisal against this ETA adopting the graphical analysis defined in Annex E of EN 13381-8:2013
  - iii) A design appraisal against this ETA adopting the numerical regression analysis defined in Annex E of EN 13381-8:2013.
3. The data presented in the tables in this Annex refers to both beams (three-sided fire exposure) and columns (four sided exposure), and also to rectangular and circular hollow sections.
4. The data shown is applicable to steel sections blast cleaned to ISO 8501-1 SA2.5 or equivalent and primed with the compatible primers and top coats listed in this ETA. The primer and top coat permitted dry film thickness are provided in the body of this European Technical Assessment.
5. The data for the 'I' and 'H' shaped columns applies also to other shaped steel sections that have re-entrant details such as channels, angles and tees.
6. HENSOTHERM® 320KS has been exposed to the slowing heating regime defined in Annex A of EN 13381-8: 2013 and has satisfied the requirements.

